



ENVIRONMENTAL POLICY

Good environmental performance is important to everyone who works within our business.

We are committed to achieving the best possible environmental performance. To achieve this, we will:

- Comply with all applicable legislative and regulatory requirements relating to environmental aspects and seek effective working relationships with appropriate agencies.
- Implement management systems for environmental performance and seek external accreditation to demonstrate compliance.
- Include action plans, environmental impacts, and measurable environmental targets in our business plans and in personal incentive arrangements at all levels, with the aim to promote continuous improvement.
- Aim for zero breaches of consent and community complaints.
- Minimise our emissions to air, land and water.
- Optimise plant efficiency to reduce our fuel consumption and minimise pollution.
- Minimise our usage of resources by promoting the three “Rs” – Reduce, Re-use and Recycle.
- Communicate to everyone at site to make them aware of their individual environmental responsibilities.
- Ensure that all contractors are aware of, understand, and meet our minimum environmental standards.
- Identify environmental training requirements and provide adequate resources to deliver them.
- Carry out regular management reviews in order to demonstrate our commitment and to track progress on our environmental performance.
- Undertake periodic reviews of the environmental policy, objectives and targets to ensure that they remain relevant and appropriate.
- Strive for continuous improvement in environmental performance as detailed in an annual environmental plan.
- Report our environmental performance honestly and openly.

Neil E Cranswick
Plant General Manager
1st August 2011